



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5298-1
Job Sheet 204436



Part No: D5298-1

Job Qty: 48 pcs

Part Name: 2" Twisted Snap Hook



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Due Date: 1/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.09.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	48 pcs	1/20/20	1/20/20	0.00	0.00	Purchasing - 1	
	DEC 10 2019						Purchasing - 2	
	DAS 13						Purchasing - 3	
	PO#B045371							DEC 12 2019
110	Packaging 2-1 Receive -	48 pcs	1/20/20	1/20/20	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DEC 12 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



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CANADA
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Container No: S240103



Part: D5298-1

Job No: 204436

Serial No/Batch: S240103

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

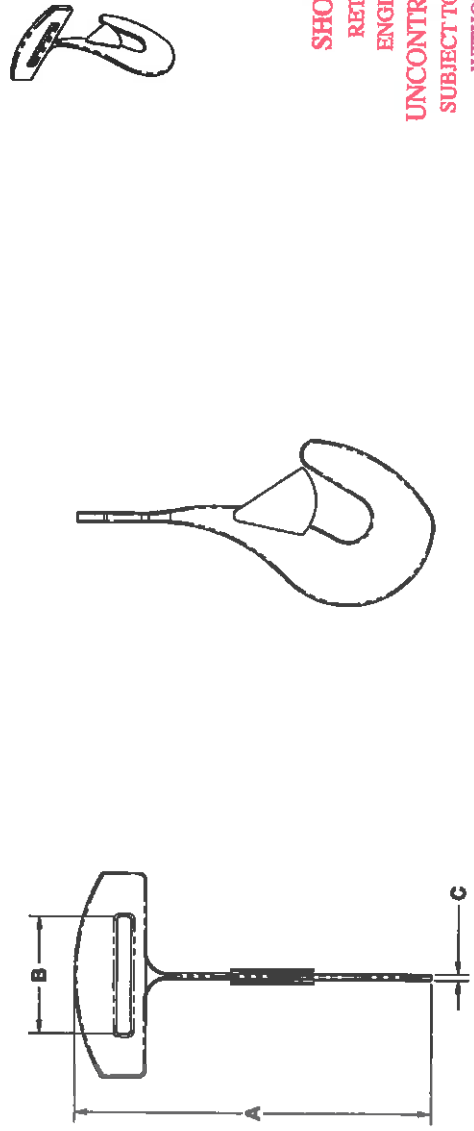
Date: 12/12/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	48 pcs	1/20/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	JAN 08 2020 DAS 68 9-89
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	48 pcs	1/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	DAS ST226A 80 9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	JAN 10 2020
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	48 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21 ✓	ST226A
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 JAN 10 2020 9-89
Part Op 100 - Issue P/O: _____ Description: 2" Twisted snap hook Supplier P/N: 18420					
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
18420	2" Twisted Snap Hook	48 pcs (1 ea)	100-Purchasing	5240102
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	18420	48	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/19 1:17 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204436 M15

D5298-X TWISTED SNAP HOOK

1972-10

DART PIN	DESCRIPTION	VENDOR	VENDOR PIN	A	B	C	MATERIAL	WEIGHT	BREAKING STRENGTH
D5298-1	2" TWISTED SNAP HOOK	C.T.S.	18420	6.18	2.01	0.20	STEEL	0.59 LBS	11000 LBS

- NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: SEE TABLE

RELEASED
R 2015-08-08
2015-08-08

A	NEW ISSUE	DB	BY	DATE
REV.	DESCRIPTION	DB	BY	DATE
DESIGN	DART AEROSPACE LTD	DB		
DRAWN	HAWKESBURY, ONTARIO, CANADA	DB		
CHECKED	DRAWING NO.	AP		REV. A
MFG. APPR.	D5298	DD		SHEET 1 OF 1
APPROVED	TITLE	WM		SCALE
DE APPR.	DS	DS		NTS
DATE	15.09.01			

TWISTED SNAP HOOK

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐											
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY											
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:			Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
				Completed By						Lead hand / Supervisor			QC / QA Coordinator		



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PURCHASE ORDER
POHB045371



Supplier: ROY001-VC Royal Bank Visa (ALL CAD ONLY) x Toronto ON Canada	PO No: POHB045371 PO Date: 12/10/19 Due Date: Purchase Order Revision: DEC 10 2019 Revision Date: Ship-To Contact: Lavole, Chantal Phone: 613-623-5200 Ext: 242 Fax: 613-632-1053 clavoie@dartaero.com Via: Ground Pynt Terms: Credit Card Freight Terms: Special Comments: CTS
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204434	18460	D5294		1" Snap Hook : AS PER DWG D5294 REV. A	Firmed	-	12/19/19	36 pcs	0 pcs	36 pcs	\$2.21/pcs	\$79.56
					X36				DEC 12 2019			DP	
2	204436	18420	D5298		2" Twisted Snap Hook : AS PER DWG D5298 REV. A	Firmed	-	12/19/19	48 pcs	0 pcs	48 pcs	\$4.76/pcs	\$228.48
					X48				DEC 12 2019			DP	
Grand Total:													\$308.04

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/10/19 2:58 PM Dart.Lavoie.Chantal

160 Milner Avenue, Toronto, ON. M1S 3R3
Toll Free 1-888-412-7144 Tel: 416-412-7144 Fax: 416-412-7145
Website: www.ctscargotiedown.com E-Mail: sales@ctscargotiedown.com



PACKING SLIP

ORDER DATE	SHIP DATE	PACKING SLIP NO.
2019-12-10	2019-12-10	214813

BILL TO

DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

SHIP TO

DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

PICKUP TIME:

P.O. NO.		ORDER BY	SHIP VIA	FOB	TERMS	REP		
POHBD46371		CHANTAL	FEDEX	TORONTO	CREDIT CARD	HA		
TOTAL PKG	ITEM NUMBER	DESCRIPTION	QUANTITY			UNIT	UNIT WT. (LBS)	BIN #
			ORDERED	SHIPPED	B/O			
	18460	1" SNAP HOOK, B/S: 1,000 LBS, 1/2"	35	35	0	EA	0.5	
	18420	2" TWISTED SNAP HOOK, B/S: 11,000 LBS, 1/2" ***CERTIFICATE OF CONFORMANCE REQUIRED*** FEDEX#15179324-0 Chantal Lavoie - clavoie@dartaero.com EST (ON) on 8944	48	48	0	EA	68	9-99
CERTIFICATE OF COMPLIANCE I CERTIFY THAT THE ITEMS LISTED HERE ON HAVE BEEN INSPECTED AND FOUND TO CONFORM TO ALL SPECIFICATIONS AND REQUIREMENTS SET FORTH IN THE CONTRACT OR PURCHASE ORDER. AUTHORIZED INSPECTOR DATE			RECEIVED DEC 12 2019 DART AEROSPACE LTD.			DAS 68 9-99		
BAG/REEL	BUNDLE	CARTON	SKID	DIMENSIONS		TOTAL WEIGHT (LBS)		PACKED BY
		2		91x66x5		44		M

Claims for shortages or defects must be made within 5 days after arrival.
After such time, the buyers shall not be entitled to make any claim on
account of shortages, defects or other cause.

RECEIVED BY

DATE